

Rods / Rundstäbe

2 coolant ducts, 30° helix, length: 330 mm

2 Kühlkanäle, 30° verdrallt, Länge: 330 mm

□ raw / roh | ● ground / geschliffen

D mm	D h6 mm	BC / TK mm	d mm	a mm	30° ±0.5° mm	K40UF 7325
3.3 +0.30	3.0	1.70 -0.20	0.40 ±0.10	±0.10	16.32 -0.32 / +0.33	□ ●
3.8 +0.30	3.5	1.90 -0.20	0.50 ±0.10	±0.10	19.04 -0.38 / +0.39	□ ●
4.3 +0.30	4.0	2.20 -0.20	0.60 ±0.10	±0.10	21.77 -0.43 / +0.45	□ ●
4.8 +0.30	4.5	2.40 -0.30	0.70 ±0.10	±0.10	24.49 -0.49 / +0.50	□ ●
5.3 +0.30	5.0	2.60 -0.40	0.70 ±0.10	±0.10	27.21 -0.54 / +0.56	□ ●
5.8 +0.30	5.5	2.60 -0.40	0.70 ±0.10	±0.10	29.93 -0.59 / +0.61	□ ●
6.3 +0.30	6.0	2.60 -0.40	0.70 ±0.10	±0.10	32.65 -0.65 / +0.67	□ ●
6.8 +0.30	6.5	3.50 -0.40	1.00 ±0.15	±0.15	35.37 -0.70 / +0.72	□ ●
7.3 +0.30	7.0	3.70 -0.40	1.00 ±0.15	±0.15	38.09 -0.76 / +0.78	□ ●
7.8 +0.30	7.5	4.00 -0.40	1.00 ±0.15	±0.15	40.81 -0.81 / +0.84	□ ●
8.3 +0.30	8.0	4.00 -0.40	1.00 ±0.15	±0.15	43.53 -0.86 / +0.89	□ ●
8.8 +0.30	8.5	4.50 -0.60	1.00 ±0.15	±0.15	46.25 -0.92 / +0.95	□ ●
9.3 +0.30	9.0	4.80 -0.60	1.40 ±0.15	±0.15	48.97 -0.97 / +1.00	□ ●
9.8 +0.30	9.5	4.80 -0.60	1.40 ±0.15	±0.15	51.69 -1.03 / +1.06	□ ●
10.3 +0.30	10.0	4.80 -0.60	1.40 ±0.20	±0.20	54.41 -1.08 / +1.11	□ ●
10.8 +0.40	10.5	4.80 -0.80	1.40 ±0.20	±0.20	57.13 -1.13 / +1.17	□ ●
11.3 +0.40	11.0	5.30 -0.80	1.40 ±0.20	±0.20	59.86 -1.19 / +1.22	□ ●
11.8 +0.40	11.5	5.80 -0.80	1.40 ±0.20	±0.20	62.58 -1.24 / +1.28	□ ●
12.3 +0.40	12.0	6.25 -0.80	1.40 ±0.20	±0.20	65.30 -1.30 / +1.34	□ ●
12.8 +0.40	12.5	6.25 -0.80	1.75 ±0.20	±0.20	68.02 -1.35 / +1.39	□ ●
13.3 +0.40	13.0	6.50 -0.80	1.75 ±0.20	±0.20	70.74 -1.40 / +1.45	□ ●
13.8 +0.40	13.5	6.80 -0.80	1.75 ±0.20	±0.20	73.46 -1.46 / +1.50	□ ●
14.3 +0.40	14.0	7.10 -0.80	1.75 ±0.20	±0.20	76.18 -1.51 / +1.56	□ ●
15.3 +0.40	15.0	7.70 -0.80	1.75 ±0.20	±0.20	81.62 -1.62 / +1.67	□ ●
15.8 +0.40		8.00 -0.80	1.75 ±0.20	±0.20	84.34 -1.67 / +1.73	□
16.3 +0.40	16.0	8.30 -0.80	1.75 ±0.20	±0.20	87.06 -1.73 / +1.78	□ ●
16.8 +0.50	16.5	8.60 -0.80	1.75 ±0.20	±0.20	89.78 -1.78 / +1.84	□ ●
17.3 +0.50	17.0	8.90 -0.80	1.75 ±0.20	±0.20	92.50 -1.84 / +1.89	□ ●
18.3 +0.50	18.0	9.55 -0.80	2.00 ±0.25	±0.25	97.95 -1.94 / +2.00	□ ●
18.8 +0.50	18.5	9.75 -0.80	2.00 ±0.25	±0.25	100.67 -2.00 / +2.06	□ ●
19.3 +0.50	19.0	10.10 -0.80	2.00 ±0.25	±0.25	103.39 -2.05 / +2.12	□ ●
20.3 +0.50	20.0	10.40 -1.00	2.00 ±0.25	±0.25	108.83 -2.16 / +2.23	□ ●
21.3 +0.50	21.0	11.15 -1.00	2.00 ±0.25	±0.25	114.27 -2.27 / +2.34	□ ●
22.3 +0.50	22.0	11.60 -1.00	2.00 ±0.25	±0.25	119.71 -2.38 / +2.45	□ ●

D mm	D h6 mm	BC / TK mm	d mm	a mm	30° ±0.5° mm	K40UF 7325
23.3 +0.50	23.0	12.20 -1.00	2.00 ±0.25	±0.25	125.15 -2.48 / +2.56	□ ●
24.3 +0.50	24.0	12.80 -1.00	2.00 ±0.25	±0.25	130.59 -2.59 / +2.67	□ ●
25.3 +0.50	25.0	13.30 -1.00	2.00 ±0.25	±0.25	136.03 -2.70 / +2.78	□ ●
26.3 +0.50	26.0	13.80 -1.00	2.00 ±0.25	±0.25	141.48 -2.81 / +2.90	□ ●
27.3 +0.50	27.0	14.30 -1.20	2.50 ±0.30	±0.30	146.92 -2.92 / +3.01	□ ●
28.3 +0.50	28.0	14.80 -1.20	2.50 ±0.30	±0.30	152.36 -3.02 / +3.12	□ ●
29.3 +0.50	29.0	15.40 -1.20	2.50 ±0.30	±0.30	157.80 -3.13 / +3.23	□ ●
30.3 +0.50	30.0	16.00 -1.20	2.50 ±0.30	±0.30	163.24 -3.24 / +3.34	□ ●
31.3 +0.50	31.0	16.60 -1.20	2.50 ±0.30	±0.30	168.68 -3.35 / +3.45	□ ●
32.3 +0.50	32.0	17.20 -1.20	3.00 ±0.30	±0.30	174.12 -3.46 / +3.56	□ ●
34.3 +0.50	34.0	18.00 -1.20	3.00 ±0.30	±0.30	185.01 -3.67 / +3.79	□ ●
35.3 +0.50	35.0	18.00 -1.20	3.00 ±0.30	±0.30	190.45 -3.78 / +3.90	□ ●

