

# Rods / Rundstäbe

3 coolant ducts, 30° helix, length: 310 mm

3 Kühlkanäle, 30° verdreht, Länge: 310 mm

□ raw / roh | ● ground / geschliffen

D mm	D h6 mm	BC / TK mm	d mm	α	30° ±0.5° mm	K40UF 7303	K44UF 7312
4.8 +0.30		2.30 -0.20	0.40 ±0.10	±4°	24.49 -0.49 / +0.50	□	
5.3 +0.30		2.60 -0.30	0.40 ±0.10	±4°	27.21 -0.54 / +0.56	□	
5.8 +0.30		2.90 -0.30	0.50 ±0.10	±4°	29.93 -0.59 / +0.61	□	
6.3 +0.30	6.0	2.90 -0.30	0.50 ±0.10	±4°	32.65 -0.65 / +0.67	□ ●	□
6.8 +0.30		2.90 -0.30	0.50 ±0.10	±4°	35.37 -0.70 / +0.72	□	□
7.3 +0.30		4.00 -0.30	0.65 ±0.10	±4°	38.09 -0.76 / +0.78	□	□
7.8 +0.30		4.00 -0.30	0.70 ±0.10	±4°	40.81 -0.81 / +0.84	□	□
8.3 +0.30	8.0	4.00 -0.30	0.70 ±0.10	±4°	43.53 -0.86 / +0.89	□ ●	□
8.8 +0.30		4.00 -0.30	0.70 ±0.10	±4°	46.25 -0.92 / +0.95	□	□
9.3 +0.30		5.10 -0.30	0.85 ±0.15	±4°	48.97 -0.97 / +1.00	□	□
9.8 +0.30		5.10 -0.30	0.85 ±0.15	±4°	51.69 -1.03 / +1.06	□	□
10.3 +0.30	10.0	5.10 -0.30	0.85 ±0.15	±4°	54.41 -1.08 / +1.11	□ ●	□
10.8 +0.40		5.10 -0.50	0.85 ±0.15	±4°	57.13 -1.13 / +1.17	□	□
11.3 +0.40		5.70 -0.50	1.10 ±0.15	±4°	59.86 -1.19 / +1.22	□	□
11.8 +0.40		6.10 -0.50	1.10 ±0.15	±4°	62.58 -1.24 / +1.28	□	□
12.3 +0.40	12.0	6.30 -0.50	1.10 ±0.15	±4°	65.30 -1.30 / +1.34	□ ●	□
12.8 +0.40		6.30 -0.50	1.10 ±0.15	±4°	68.02 -1.35 / +1.39	□	□
13.3 +0.40		6.80 -0.50	1.20 ±0.15	±4°	70.74 -1.40 / +1.45	□	□
13.8 +0.40		7.00 -0.50	1.20 ±0.15	±4°	73.46 -1.46 / +1.50	□	□
14.3 +0.40	14.0	7.30 -0.50	1.40 ±0.15	±4°	76.18 -1.51 / +1.56	□ ●	□
14.8 +0.40		7.60 -0.50	1.40 ±0.15	±4°	78.90 -1.57 / +1.61	□	□
15.3 +0.40		7.80 -0.50	1.40 ±0.15	±4°	81.62 -1.62 / +1.67	□	□
15.8 +0.40		7.80 -0.50	1.40 ±0.15	±4°	84.34 -1.67 / +1.73	□	□
16.3 +0.40	16.0	8.30 -0.50	1.60 ±0.15	±4°	87.06 -1.73 / +1.78	□ ●	□
16.8 +0.50		8.30 -0.50	1.60 ±0.20	±4°	89.78 -1.78 / +1.84	□	□
17.3 +0.50		8.60 -0.50	1.60 ±0.20	±4°	92.50 -1.84 / +1.89	□	□
17.8 +0.50		8.60 -0.50	1.60 ±0.20	±4°	95.22 -1.89 / +1.95	□	□
18.3 +0.50	18.0	9.50 -0.50	1.70 ±0.20	±4°	97.95 -1.94 / +2.00	□ ●	□
18.8 +0.50		9.50 -0.50	1.70 ±0.20	±4°	100.67 -2.00 / +2.06	□	□
19.3 +0.50		10.20 -0.50	1.70 ±0.20	±4°	103.39 -2.05 / +2.12	□	□
19.8 +0.50		10.20 -0.70	1.90 ±0.25	±4°	106.11 -2.11 / +2.17	□	□
20.3 +0.50	20.0	10.20 -0.70	1.90 ±0.25	±4°	108.83 -2.16 / +2.23	□ ●	□
21.3 +0.50		11.10 -0.70	2.00 ±0.25	±4°	114.27 -2.27 / +2.34	□	□
22.3 +0.50		11.50 -0.70	2.00 ±0.25	±4°	119.71 -2.38 / +2.45	□	□

D mm	D h6 mm	BC / TK mm	d mm	$\alpha$	$30^\circ \pm 0.5^\circ$ mm	K40UF 7303	K44UF 7312
23.3 +0.50		11.80 -0.70	2.00 $\pm 0.25$	$\pm 4^\circ$	125.15 -2.48 / +2.56	□	□
24.3 +0.50		12.10 -0.70	2.00 $\pm 0.25$	$\pm 4^\circ$	130.59 -2.59 / +2.67	□	□
25.3 +0.50	25.0	12.50 -0.70	2.00 $\pm 0.25$	$\pm 4^\circ$	136.03 -2.70 / +2.78	□ ●	□
26.3 +0.50		13.10 -0.70	2.00 $\pm 0.25$	$\pm 4^\circ$	141.48 -2.81 / +2.90	□	□
27.3 +0.50		13.60 -0.90	2.50 $\pm 0.30$	$\pm 4^\circ$	146.92 -2.92 / +3.01	□	□
28.3 +0.50	28.0	14.10 -0.90	2.50 $\pm 0.30$	$\pm 4^\circ$	152.36 -3.02 / +3.12	□ ●	□
29.3 +0.50		14.60 -0.90	2.50 $\pm 0.30$	$\pm 4^\circ$	157.80 -3.13 / +3.23	□	□
30.3 +0.50		15.10 -1.20	2.50 $\pm 0.30$	$\pm 4^\circ$	163.24 -3.24 / +3.34	□	□
31.3 +0.50		15.60 -1.20	3.00 $\pm 0.30$	$\pm 4^\circ$	168.68 -3.35 / +3.45	□	□
32.3 +0.50	32.0	16.10 -1.20	3.00 $\pm 0.30$	$\pm 4^\circ$	174.12 -3.46 / +3.56	□ ●	□
33.3 +0.50		16.10 -1.20	3.00 $\pm 0.30$	$\pm 4^\circ$	179.57 -3.57 / +3.67	□	□

