

Rods / Rundstäbe

3 coolant ducts, 40° helix, length: 310 mm

3 Kühlkanäle, 40° verdrallt, Länge: 310 mm

□ raw / roh | ● ground / geschliffen

D mm	D h6 mm	BC / TK mm	d mm	α	40° ±0.5° mm	K40UF 7304	K44UF 7313
6.3 +0.30	6.0	2.20 -0.30	0.50 ±0.15	±4°	22.46 -0.39 / +0.40	□ ●	□
6.8 +0.30		2.30 -0.30	0.50 ±0.15	±4°	24.34 -0.43 / +0.44	□	□
7.3 +0.30		2.40 -0.30	0.65 ±0.15	±4°	26.21 -0.46 / +0.47		□
7.8 +0.30		2.50 -0.30	0.65 ±0.15	±4°	28.08 -0.49 / +0.50	□	□
8.3 +0.30	8.0	2.70 -0.30	0.65 ±0.15	±4°	29.95 -0.53 / +0.54	□ ●	□
8.8 +0.30		2.90 -0.30	0.65 ±0.15	±4°	31.82 -0.56 / +0.57	□	□
9.3 +0.30		3.20 -0.30	0.75 ±0.15	±4°	33.70 -0.59 / +0.60		□
9.8 +0.30		3.50 -0.30	0.75 ±0.15	±4°	35.57 -0.62 / +0.64	□	□
10.3 +0.30	10.0	3.50 -0.30	0.80 ±0.15	±4°	37.44 -0.66 / +0.67	□ ●	□
10.8 +0.40		3.50 -0.50	0.80 ±0.15	±4°	39.31 -0.69 / +0.70	□	□
11.3 +0.40		3.70 -0.50	0.80 ±0.15	±4°	41.18 -0.72 / +0.74		□
11.8 +0.40		4.00 -0.50	0.85 ±0.15	±4°	43.06 -0.76 / +0.77	□	□
12.3 +0.40	12.0	4.20 -0.50	0.90 ±0.20	±4°	44.93 -0.79 / +0.80	□ ●	□
12.8 +0.40		4.35 -0.50	0.90 ±0.20	±4°	46.80 -0.82 / +0.84	□	□
13.3 +0.40		4.40 -0.50	0.90 ±0.20	±4°	48.67 -0.85 / +0.87	□	□
13.8 +0.40		4.50 -0.50	1.00 ±0.20	±4°	50.54 -0.89 / +0.91	□	□
14.3 +0.40		4.70 -0.50	1.00 ±0.20	±4°	52.42 -0.92 / +0.94		□
14.8 +0.40		4.90 -0.50	1.10 ±0.20	±4°	54.29 -0.95 / +0.97	□	□
15.3 +0.40		5.10 -0.50	1.10 ±0.20	±4°	56.16 -0.99 / +1.01		□
15.8 +0.40		5.30 -0.50	1.10 ±0.20	±4°	58.03 -1.02 / +1.04	□	□
16.3 +0.40	16.0	5.50 -0.50	1.20 ±0.20	±4°	59.90 -1.05 / +1.07	□ ●	□
16.8 +0.50		5.75 -0.50	1.20 ±0.20	±4°	61.78 -1.08 / +1.11	□	□
17.3 +0.50		5.90 -0.50	1.20 ±0.25	±4°	63.65 -1.12 / +1.14		□
17.8 +0.50		6.10 -0.50	1.30 ±0.25	±4°	65.52 -1.15 / +1.17	□	□
18.3 +0.50		6.30 -0.50	1.40 ±0.25	±4°	67.39 -1.18 / +1.21		□
18.8 +0.50		6.50 -0.50	1.40 ±0.25	±4°	69.26 -1.21 / +1.24	□	□
19.3 +0.50		6.70 -0.70	1.40 ±0.25	±4°	71.14 -1.25 / +1.27	□	□
20.3 +0.50	20.0	7.10 -0.70	1.50 ±0.25	±4°	74.88 -1.31 / +1.34	□ ●	□
21.3 +0.50		7.40 -0.70	1.50 ±0.25	±4°	78.62 -1.38 / +1.41	□	□
22.3 +0.50		7.70 -0.70	1.70 ±0.25	±4°	82.37 -1.44 / +1.48	□	□
24.3 +0.50		8.00 -0.90	1.75 ±0.25	±4°	89.86 -1.58 / +1.61	□	□
25.3 +0.50		8.10 -0.90	1.75 ±0.25	±4°	93.60 -1.64 / +1.68	□	□
26.3 +0.50	26.0	8.20 -0.90	1.75 ±0.25	±4°	97.34 -1.71 / +1.74	□ ●	□
28.3 +0.50		9.00 -0.90	2.00 ±0.30	±4°	104.83 -1.84 / +1.88	□	□
30.3 +0.50		10.00 -1.10	2.00 ±0.30	±4°	112.32 -1.97 / +2.01	□	□
32.3 +0.50	32.0	11.00 -1.10	2.00 ±0.30	±4°	119.81 -2.10 / +2.15	□ ●	□

