

# Drill blanks / Bohrer-Rohlinge

Ground (h6) with point, chamfer and coolant connection slit

Geschliffen (h6) mit Spitze, Fase und Kühlmiteleinlaufschlitz

• ground / geschliffen

D h6 mm	d1 mm	L mm	BC / TK mm	d mm	30° ±0.5° mm	B mm	T mm	K40UF 7157	K40UF 7159	K40UF 7161
6.0	4.80	67.0 +1.50	2.60 -0.40	0.70 ±0.10	32.65 -0.65 / +0.67	1.50 ±0.20	0.90 +0.40	•		
8.0	6.80	80.5 +1.50	4.00 -0.40	1.00 ±0.15	43.53 -0.86 / +0.89	2.00 ±0.20	1.40 +0.40	•		
10.0	8.80	90.5 +1.50	4.80 -0.60	1.40 ±0.15	54.41 -1.08 / +1.11	2.50 ±0.20	1.65 +0.40	•		
12.0	10.50	104.0 +1.50	6.25 -0.80	1.40 ±0.15	65.30 -1.30 / +1.34	2.50 ±0.20	1.75 +0.40	•		
14.0	12.50	109.0 +1.50	7.10 -0.80	1.75 ±0.20	76.18 -1.51 / +1.56	3.00 ±0.20	2.15 +0.40	•		
16.0	14.50	117.5 +1.50	8.30 -0.80	1.75 ±0.20	87.06 -1.73 / +1.78	3.00 ±0.20	2.30 +0.40	•		
18.0	16.50	125.5 +2.00	9.55 -0.80	2.00 ±0.25	97.95 -1.94 / +2.00	3.50 ±0.20	2.50 +0.40	•		
20.0	18.50	134.0 +2.00	10.40 -1.00	2.00 ±0.25	108.83 -2.16 / +2.23	3.50 ±0.20	2.70 +0.40	•		
6.0	4.80	83.0 +1.50	2.60 -0.40	0.70 ±0.10	32.65 -0.65 / +0.67	1.50 ±0.20	0.90 +0.40		•	
8.0	6.80	92.5 +1.50	4.00 -0.40	1.00 ±0.15	43.53 -0.86 / +0.89	2.00 ±0.20	1.40 +0.40		•	
10.0	8.80	104.5 +1.50	4.80 -0.60	1.40 ±0.15	54.41 -1.08 / +1.11	2.50 ±0.20	1.65 +0.40		•	
12.0	10.50	120.0 +2.00	6.25 -0.80	1.40 ±0.15	65.30 -1.30 / +1.34	2.50 ±0.20	1.75 +0.40		•	
14.0	12.50	126.0 +2.00	7.10 -0.80	1.75 ±0.20	76.18 -1.51 / +1.56	3.00 ±0.20	2.15 +0.40		•	
16.0	14.50	135.5 +2.00	8.30 -0.80	1.75 ±0.20	87.06 -1.73 / +1.78	3.00 ±0.20	2.30 +0.40		•	
18.0	16.50	145.5 +2.00	9.55 -0.80	2.00 ±0.25	97.95 -1.94 / +2.00	3.50 ±0.20	2.50 +0.40		•	
20.0	18.50	156.0 +2.00	10.40 -1.00	2.00 ±0.25	108.83 -2.16 / +2.23	3.50 ±0.20	2.70 +0.40		•	
6.0	4.80	98.0 +1.50	2.60 -0.40	0.70 ±0.10	32.65 -0.65 / +0.67	1.50 ±0.20	0.90 +0.40			•
8.0	6.80	107.5 +1.50	4.00 -0.40	1.00 ±0.15	43.53 -0.86 / +0.89	2.00 ±0.20	1.40 +0.40			•
10.0	8.80	132.5 +1.50	4.80 -0.60	1.40 ±0.15	54.41 -1.08 / +1.11	2.50 ±0.20	1.65 +0.40			•
12.0	10.50	157.0 +2.00	6.25 -0.80	1.40 ±0.15	65.30 -1.30 / +1.34	2.50 ±0.20	1.75 +0.40			•
14.0	12.50	184.0 +2.00	7.10 -0.80	1.75 ±0.20	76.18 -1.51 / +1.56	3.00 ±0.20	2.15 +0.40			•
16.0	14.50	206.5 +2.00	8.30 -0.80	1.75 ±0.20	87.06 -1.73 / +1.78	3.00 ±0.20	2.30 +0.40			•
18.0	16.50	225.5 +2.00	9.55 -0.80	2.00 ±0.25	97.95 -1.94 / +2.00	3.50 ±0.20	2.50 +0.40			•
20.0	18.50	247.0 +2.00	10.40 -1.00	2.00 ±0.25	108.83 -2.16 / +2.23	3.50 ±0.20	2.70 +0.40			•

