

Milling cutter blanks / Fräser-Rohlinge

Ground h6, with axial coolant duct and 4 lateral exits*

Geschliffen (h6), mit zentralem Kühlkanal und 4 radialen Austritten*

• ground / geschliffen

D h6 mm	L mm	d mm	L2 mm	d2 mm	C mm	L3 mm	Code	K40UF
6.0	58.0 +0.8	1.75 +0.3	55.0 ±0.3	1.0 +0.25	0.5	54.6	6.058	•
6.0	76.5 +0.9	1.75 +0.3	73.0 ±0.3	1.0 +0.25	0.5	72.6	6.076	•
8.0	64.2 +0.8	1.75 +0.3	60.0 ±0.3	1.2 +0.25	1.0	59.1	8.064	•
8.0	101.2 +1.0	1.75 +0.3	97.0 ±0.3	1.2 +0.25	1.0	96.1	8.101	•
10.0	73.2 +0.9	2.00 +0.3	68.0 ±0.3	1.2 +0.25	1.0	66.6	10.073	•
10.0	101.2 +1.0	2.00 +0.3	96.0 ±0.3	1.2 +0.25	1.0	94.6	10.101	•
12.0	74.2 +0.9	2.00 +0.3	68.0 ±0.3	1.5 +0.25	1.0	66.1	12.074	•
12.0	84.2 +0.9	2.00 +0.3	78.0 ±0.3	1.5 +0.25	1.0	76.1	12.084	•
12.0	101.1 +1.0	2.00 +0.3	95.0 ±0.3	1.5 +0.25	1.0	93.1	12.101	•
14.0	84.2 +0.9	2.00 +0.3	77.0 ±0.3	1.5 +0.25	1.0	74.7	14.084	•
14.0	101.2 +1.0	2.00 +0.3	94.0 ±0.3	1.5 +0.25	1.0	91.7	14.101	•
16.0	83.2 +0.9	4.00 +0.3	75.0 ±0.3	1.5 +0.25	1.5	72.2	16.083	•
16.0	93.2 +1.0	4.00 +0.3	85.0 ±0.3	1.5 +0.25	1.5	82.2	16.093	•
16.0	101.2 +1.0	4.00 +0.3	93.0 ±0.3	1.5 +0.25	1.5	90.2	16.101	•
18.0	93.0 +1.0	4.00 +0.3	84.0 ±0.3	2.0 +0.25	1.5	80.7	18.093	•
18.0	102.0 +1.0	4.00 +0.3	93.0 ±0.3	2.0 +0.25	1.5	89.7	18.102	•
18.0	151.3 +1.6	4.00 +0.3	142.0 ±0.3	2.0 +0.25	1.5	138.7	18.151	•
20.0	93.2 +1.0	4.00 +0.3	83.0 ±0.3	2.0 +0.25	1.5	79.2	20.093	•
20.0	105.0 +1.1	4.00 +0.3	95.0 ±0.3	2.0 +0.25	1.5	91.2	20.105	•
20.0	151.2 +1.6	4.00 +0.3	141.0 ±0.3	2.0 +0.25	1.5	137.2	20.151	•
25.0	122.0 +1.2	4.00 +0.3	109.5 ±0.3	2.0 +0.25	1.5	104.5	25.122	•
25.0	152.0 +1.6	4.00 +0.3	139.5 ±0.3	2.0 +0.25	1.5	134.5	25.152	•

*on request – all grades available / auf Anfrage – alle Sorten verfügbar

